

## Chloride Sensor for Water Quality User Manual

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## To inform the user

Thank you for supporting your company. Please read the instructions in detail to help you use our products correctly.

## Two, product inspection

Carefully open the package, check whether the instrument is damaged, and whether the accessories are complete, please contact the dealer or our company immediately.

Under any circumstances, the instrument shall not be removed, if such behavior, the company is no longer responsible for the warranty.

## Three, product introduction

The product is a digital sensor integrating the electronic circuit and the microprocessor into the interior of the digital sensor, hereinafter referred to as the digital electrode, which has the following characteristics

1. RS-485 transmission interface, MODBUS-RTU communication protocol, two-way communication.
2. Power supply and output isolation design to ensure electrical safety.
3. Built-built protection circuit, enhance the anti-interference ability, to adapt to the complex environment.
4. The communication protocol is easy to use, can output more electrode diagnostic information, more intelligent.
5. Low-power consumption is designed for more usage situations, and the internal memory saves the calibration and setting information in case of power failure.
6. PPS housing, strong corrosion resistance, 3 / 4 front and rear threads, easy installation.

## iv. Technical parameters

|                     |                          |                                   |
|---------------------|--------------------------|-----------------------------------|
| ionic concentration | measuring range          | 0-1000ppm                         |
|                     | resolution ratio         | 0.001 p pm                        |
|                     | certainty of measurement | ±0.5%FS                           |
| temperature         | measuring range          | 10.0-110.0℃                       |
|                     | resolution ratio         | 0.1℃                              |
|                     | certainty of measurement | ±0.5℃                             |
|                     | Temperature type         | Thermistor NTC 10K                |
|                     | temperature compensation | Automatic / manual                |
| data transmission   | RS-485                   | MODBUS-RTU communication protocol |
| Other parameters    | working power supply     | 9~27VDC                           |
|                     | Isolation intensity      | 2500Vrms                          |
|                     | Product power            | About 0.5W                        |
|                     | Product material         | PPS monoblock                     |
|                     | way to install           | 3 / 4 in front and rear thread    |

## Five, wiring instructions

|                   |             |                                  |
|-------------------|-------------|----------------------------------|
|                   | pigment     | function declaration             |
| data transmission | Yellow line | RS-485 Communication T / R + (A) |
|                   | White line  | RS-485 Communication T / R- (B)  |
| Power supply      | Red line    | DC power supply is positive      |
|                   | Black line  | DC power supply ground           |

The instrument adopts RS-485 Modbus communication protocol RTU mode, with serial port parameters of (N, 8,1), namely no check, 8-bit data, 1-bit stop bit, the default port rate is 9600 (modifiable), and the address is 01 (modifiable).

### 1 Protocol description

- a) In this Agreement, the letter "H" indicates that the data is 16 decimal digits.
- b) All registers are bi-bytes, with high bytes first and low bytes second. The whole negative number is represented by complement, namely, -1 is represented by FFFFH and -2 by FFFE H.
- c) The upper-position computer commands received by the instrument are all 8 bytes long, and the excess part is invalid, but the first 8 bytes of commands are still valid. For a 0.1 seconds pause, instructions not reaching 8 bytes are considered invalid.
- d) CRC check see CRC worksheet, sending high bytes before and low bytes after. When the check code is 2A2AH, the instrument directly passes does not check.

### 2. Register General Description

Instrument registers are divided into three categories: floating register, parameter register and information register

- a) Floating register data is the real-time measurement data of the instrument, such as conductivity value, temperature value, etc. A total of 20 register addresses, 0000H ~ 0013H (decimal 0~19), and the data can be read by the function code 03 or 04.

When reading data using function code 04, the measurement data returned by the instrument is an integer. One data contains two parts, the first part is divided into data numerical integer, occupy a register, the second part is the data decimal number and units, share a register, each occupy one byte, the unit code to see the unit code table.

When accessed with the function code 03, the measurement data returned by the instrument is floating point, and one data occupies two registers (a total of 4 bytes) to represent the floating point data in the default value.

b) The parameter register contains the calibration situation of the instrument and some parameters that can be set by the user, including 40 register addresses, 004 H ~ 004 H ~ 003 B H (decimal 20~59), read register data using function code 03, write registers with writable attributes using function code 06, such as modified communication wave rate, instrument ID, etc.

c) The information register contains the running status of the instrument and the basic information of the instrument, such as the instrument serial number, model, etc., a total of 20 register addresses, 003CH~ 004FH (decimal 60~79), read the register data using function code 03, and write the register with writable attributes using function code 06, used to control the instrument operation, such as the instrument calibration operation.

The three types of register addresses are continuously arranged continuously, but when reading the register data with the function code 03, the number of instruction read register cannot exceed the current register type.

## 3 Read the floating register data command format function code 03 or 04

| Upper-computer instruction format | From the machine address | FC       | Register address range | Number of read registers: N | CRC                 |
|-----------------------------------|--------------------------|----------|------------------------|-----------------------------|---------------------|
|                                   | 01H~F7H                  | 03 Or 04 | 0000H~0013H            | 1~20                        | CRC tall<br>CRC low |
|                                   | 1 Bytes                  | 1 Bytes  | 2 Bytes                | 2 Bytes                     | 2 Bytes             |

| Lower position machine responds normally | From the machine address | FC       | Byte number | Data for the N registers | CRC                 |
|--|--------------------------|----------|-------------|--------------------------|---------------------|
|  | 01H~F7H                  | 03 Or 04 | N*2         | data                     | CRC tall<br>CRC low |
|  | 1 Bytes                  | 1 Bytes  | 1 Bytes     | N * 2 bytes              | 2 Bytes             |

Read floating register floating point data instruction example: (send and answer data in hexadecimal format)

Example: Read 10 floating registers from the 0000H address

Computer bit send: 01 03 00 00 00 0A C5 CD

Lower position response: 01 03 14 0000 4120 333342 C8 00 00 00 00 00 00 00 00 E3  
E8 41 C7 43 0C

### Send interpretation:

|                        |                                  |  |                                 |                       |                  |
|------------------------|----------------------------------|--|---------------------------------|-----------------------|------------------|
| On the machine to send | 01                               | 03   | 0000                            | 000A                  | C5CD             |
| decimal system         | 1                                | 3  | 0                               | 10                    |                  |
| unscramble             | Device with a slave address of 1 | Read the floating register floating-point data | Start with the address of 0000H | Read the 10 registers | CRC verification |

Response interpretation: (see floating register address table)

|                        |                                  |  |                                      |
|------------------------|----------------------------------|--|--------------------------------------|
| Lower machine response | 01                               | 03   | 14                                   |
| decimal system         | 1                                | 3  | 20                                   |
| unscramble             | Device with a slave address of 1 | Answer the floating register Floating-point data reading instruction | Ten registers The length is 20 bytes |

|                        |                                   |       |                                 |       |
|------------------------|-----------------------------------|-------|---------------------------------|-------|
| Lower machine response | 0000                              | 4120  | 3333                            | 42C8  |
| Register address       | 0000H                             | 0001H | 0002H                           | 0003H |
| Register name          | Ion concentration values          |       | Electrode signal value          |       |
| floating number        | 10.00                             |       | 100.1                           |       |
| unscramble             | Ion concentration value: 10.00ppm |       | Electrode signal value: 100.1mV |       |

|                        |                |       |                |       |
|------------------------|----------------|-------|----------------|-------|
| Lower machine response | 0000           | 0000  | 0000           | 0000  |
| Register address       | 0004H          | 0005H | 0006H          | 0007H |
| Register name          |                |       |                |       |
| floating number        |                |       |                |       |
| unscramble             | insignificance |       | insignificance |       |

|                        |                           |       |                  |
|------------------------|---------------------------|-------|------------------|
| Lower machine response | E3E8                      | 41C7  | 430C             |
| Register address       | 0008H                     | 0009H |                  |
| Register name          | temperature scale         |       |                  |
| floating number        | 24.986282                 |       |                  |
| unscramble             | Temperature value: 25.0°C |       | CRC verification |





Read floating register integer data instruction Example: (send and answer data in hexadecimal format)

Example: Read 10 floating register integer data starting from the 0000H address

On-board bit send: 01 04 00 00 00 0A 70 0D

Lower position response: 01 04 14 03EB    02 11    03 EC    01 00    00 00    00 00    00 00  
00 00    00 FA    01 0B    C7 51

### Send interpretation:

|                        |                                  |   |                                 |                       |                  |
|------------------------|----------------------------------|---|---------------------------------|-----------------------|------------------|
| On the machine to send | 01                               | 04                                      | 0000                            | 000A                  | 700D             |
| decimal system         | 1                                | 4                                       | 0                               | 10                    |                  |
| unscramble             | Device with a slave address of 1 | Read the floating register integer data | Start with the address of 0000H | Read the 10 registers | CRC verification |

### Response interpretation: (see floating register address table)

|                        |                                  |  |   |
|------------------------|----------------------------------|--|---|
| Lower machine response | 01                               | 04   | 14                                      |
| decimal system         |                                  |  | 20                                      |
| unscramble             | Device with a slave address of 1 | Answer the floating register<br>Whole data reading instruction | Ten registers<br>The length is 20 bytes |

|                        |   |                          |      |   |                        |      |
|------------------------|---|--------------------------|------|---|------------------------|------|
| Lower machine response | 03EB  | 0211                     |      | 03EC  | 0100                   |      |
| Register address       | 0000H   | 0001H                    |      | 0002H                                       | 0003H                  |      |
| Register name          | Ion concentration values<br><br>numeric value | Ion concentration values |      | Electrode signal value<br><br>numeric value | Electrode signal value |      |
|                        |   | decimal                  | unit |   | decimal                | unit |
|                        |   | 02                       | 11   |   | 01                     | 00   |
| decimal system         | 1000  |                          |      | 1001  |                        |      |
| unscramble             | Ion concentration value: 10.00p pm            |                          |      | Electrode signal value: 100.1mV             |                        |      |

|                        |                |       |  |                |       |  |
|------------------------|----------------|-------|--|----------------|-------|--|
| Lower machine response | 0000           | 0000  |  | 0000           | 0000  |  |
| Register address       | 0004H          | 0005H |  | 0006H          | 0007H |  |
| Register name          |                |       |  |                |       |  |
|                        |                |       |  |                |       |  |
|                        |                |       |  |                |       |  |
| decimal system         |                |       |  |                |       |  |
| unscramble             | insignificance |       |  | insignificance |       |  |

|                        |                                    |                   |      |                  |
|------------------------|------------------------------------|-------------------|------|------------------|
| Lower machine response | 00FA                               | 010B              |      | C751             |
| Register address       | 0008H                              | 0009H             |      |                  |
| Register name          | temperature scale<br>numeric value | temperature scale |      |                  |
|                        |                                    | decimal           | unit |                  |
|                        |                                    | 01                | 0B   |                  |
| decimal system         | 250                                |                   |      |                  |
| unscramble             | Temperature value: 25.0°C          |                   |      | CRC verification |

## 4 Read the parameter register data instruction format function code 03

|                                   |                          |         |                        |                             |                     |
|-----------------------------------|--------------------------|---------|------------------------|-----------------------------|---------------------|
| Upper-computer instruction format | From the machine address | FC      | Register address range | Number of read registers: N | CRC                 |
|                                   | 01H~F7H                  | 03      | 00014H~003BH           | 1~40                        | CRC tall<br>CRC low |
|                                   | 1 Bytes                  | 1 Bytes | 2 Bytes                | 2 Bytes                     | 2 Bytes             |

|  |                          |         |             |                          |                     |
|--|--------------------------|---------|-------------|--------------------------|---------------------|
| Lower position machine responds normally | From the machine address | FC      | Byte number | Data for the N registers | CRC                 |
|  | 01H~F7H                  | 03      | N*2         | data                     | CRC tall<br>CRC low |
|  | 1 Bytes                  | 1 Bytes | 1 Bytes     | N * 2 bytes              | 2 Bytes             |

Read parameter register data instruction Example: (send and answer data in hex format)

Example: Read the 7 parameter registers starting from the 001EH address

Host bit transmission: 01 03 00 1E 00 06 A5CE

Next position response: 01 03 0C 00 01 00 03 00 01 00 00 00 00 00 01 527C

### Send interpretation:

|                        |                                  |                    |                               |                      |                  |
|------------------------|----------------------------------|--------------------|-------------------------------|----------------------|------------------|
| On the machine to send | 01                               | 03                 | 001E                          | 0006                 | A5CE             |
| decimal system         | 1                                | 3                  | 30                            | 6                    |                  |
| unscramble             | Device with a slave address of 1 | Read register data | Start with the address, 001EH | Read the 6 registers | CRC verification |

Response interpretation: (See parameter register address table)

|                        |                                  |   |  |
|------------------------|----------------------------------|---|--|
| Lower machine response | 01                               | 03  | 0C                                       |
| decimal system         | 1                                | 3   | 12                                       |
| unscramble             | Device with a slave address of 1 | Answer the parameter register data read instruction | The six registers are 12 bytes in length |

|                        |                         |                                  |  |  |
|------------------------|-------------------------|----------------------------------|--|--|
| Lower machine response | 0001                    | 0003                             | 0001   | 0000   |
| Register address       | 001EH                   | 001FH                            | 0020H  | 0021H  |
| Register name          | This machine address    | traffic rate                     | Temperature fill type  | Temperature offset set point<br>Or for the manual temperature settings |
| decimal system         | 1                       | 3                                | 1  | 0  |
| unscramble             | The native address is 1 | 3 Corresponding to 9,600, Note 1 | 1 Corresponding to the automatic temperature supplement note 1 | 0 Represents the bias 0.0°C Note 2                                     |

|                        |        |  |                  |
|------------------------|--------|--|------------------|
| Lower machine response | 0000   | 0001   | 527C             |
| Register address       | 0022H  | 0023H  |                  |
| Register name          | unused | ionic valency<br>0: No ionic price is set<br>1: Monovalent ion<br>2: Divalent ions |                  |
| decimal system         | 0      | 0  |                  |
| unscramble             |        | 1 Corresponding to one price   | CRC verification |

Note 1 The corresponding significance of the data value in some interpretation only lists the corresponding meaning of the current value, and please see the parameter register for the other corresponding meaning for details.

Note 2 The Temperature bias setting value or the manual temperature setting value (0021H) register is determined by the temperature supplement type register (0020H). If the temperature supplement setting type is the manual temperature setting value, this register is the manual temperature setting value. This register is a temperature offset setting if the temperature supplement type is automatic. This register is a 10 x value, such as a read to 00FAH, and is converted to a decimal to 250, representing 25.0°C. To write 10.0°C to the register, the hexadecimal value of 0064H corresponding to 100 is written.

## 5 Read the information register data instruction format function code 03

|                                   |                          |         |                        |                             |                     |
|-----------------------------------|--------------------------|---------|------------------------|-----------------------------|---------------------|
| Upper-computer instruction format | From the machine address | FC      | Register address range | Number of read registers: N | CRC                 |
|                                   | 01H~F7H                  | 03      | 0003CH~004FH           | 1~20                        | CRC tall<br>CRC low |
|                                   | 1 Bytes                  | 1 Bytes | 2 Bytes                | 2 Bytes                     | 2 Bytes             |

|  |                          |         |             |                          |                     |
|--|--------------------------|---------|-------------|--------------------------|---------------------|
| Lower position machine responds normally | From the machine address | FC      | Byte number | Data for the N registers | CRC                 |
|  | 01H~F7H                  | 03      | N*2         | data                     | CRC tall<br>CRC low |
|  | 1 Bytes                  | 1 Bytes | 1 Bytes     | N * 2 bytes              | 2 Bytes             |

Read Information Register data instructions Example: (Send and answer data in hexformat)

Example: Read the 10 information registers starting from the 0040H address

Computer bit send: 01 03 00 40 00 0A C4 19

Response: 0103140010000000000000000101210010001011234 AB CD 5935

### Send interpretation:

|                        |                                  |                    |                                 |                       |                  |
|------------------------|----------------------------------|--------------------|---------------------------------|-----------------------|------------------|
| On the machine to send | 01                               | 03                 | 0040                            | 000A                  | C419             |
| decimal system         |                                  |                    |                                 | 10                    |                  |
| unscramble             | Device with a slave address of 1 | Read register data | Start with the address of 0040H | Read the 10 registers | CRC verification |

## Response Interpretation: (See Information Register Address Table)

|                        |                                  |  |                                      |
|------------------------|----------------------------------|--|--------------------------------------|
| Lower machine response | 01                               | 03   | 14                                   |
| decimal system         |                                  |  | 20                                   |
| unscramble             | Device with a slave address of 1 | Answer the information register data read instructions | Ten registers are 20 bytes in length |

|                        |                               |                       |                       |                       |
|------------------------|-------------------------------|-----------------------|-----------------------|-----------------------|
| Lower machine response | 0010                          | 0000                  | 0000                  | 0000                  |
| Register address       | 0040H                         | 0041H                 | 0042H                 | 0043H                 |
| Register name          | work pattern                  | Pattern parameter 1   | Work events           | State instructions    |
| unscramble             | Currently in measurement mode | There's no point here | There's no point here | There's no point here |

|                        |                        |           |                  |                  |
|------------------------|------------------------|-----------|------------------|------------------|
| Lower machine response | 0010                   | 1210      | 0100             | 0101             |
| Register address       | 0044H                  | 0045H     | 0046H            | 0047H            |
| Register name          | device type            | unit type | software release | Hardware version |
| unscramble             | Device model: ION 1210 |           | 1.00             | 1.01             |

|                        |                               |                      |                  |
|------------------------|-------------------------------|----------------------|------------------|
| Lower machine response | 1234                          | ABCD                 | 5935             |
| Register address       | 0048H                         | 0049H                |                  |
| Register name          | Serial number is high         | Serial number is low |                  |
| unscramble             | Device Serial number 1234ABCD |                      | CRC verification |

## 6 Modify a single parameter or information register data instruction format function code 06

|                                   |                          |         |  |                |                     |
|-----------------------------------|--------------------------|---------|--|----------------|---------------------|
| Upper-computer instruction format | From the machine address | FC      | Register address to be modified  | modified value | CRC                 |
|                                   | 01H~F7H                  | 06      | The address of the register in the register that has writable properties | data           | CRC tall<br>CRC low |
|                                   | 1 Bytes                  | 1 Bytes | 2 Bytes  | 2 Bytes        | 2 Bytes             |

|  |                          |         |                           |                |                     |
|--|--------------------------|---------|---------------------------|----------------|---------------------|
| Lower position machine responds normally | From the machine address | FC      | Modified register address | Modified value | CRC                 |
|  | 01H~F7H                  | 06      | Register address          | data           | CRC tall<br>CRC low |
|  | 1 Bytes                  | 1 Bytes | 2 Bytes                   | 2 Bytes        | 2 Bytes             |

Modify a single parameter or information register instruction Example: (data is hexadecimal)

Example 1: Change the ion valence (register 0023H) to bivalent

Computer bit sent: 01 06 00 23 00 02 F9C 1

Response: 01 06 00 23 00 02 F9C 1

### Send interpretation:

|                        |                                  |                                       |                              |                                     |                  |
|------------------------|----------------------------------|---------------------------------------|------------------------------|-------------------------------------|------------------|
| On the machine to send | 01                               | 06                                    | 0023                         | 0002                                | F9C 1            |
| decimal system         |                                  |                                       |                              |                                     |                  |
| unscramble             | Device with a slave address of 1 | Modify the register data instructions | Ion valence register address | Modify the value to a 2-price value | CRC verification |



## Answer interpretation:

|                        |                                  |   |                              |                                     |                  |
|------------------------|----------------------------------|---|------------------------------|-------------------------------------|------------------|
| Lower machine response | 01                               | 06  | 0023                         | 0002                                | F9C 1            |
| decimal system         |                                  |   |                              |                                     |                  |
| unscramble             | Device with a slave address of 1 | Answer the modified register data instruction | Ion valence register address | The value was modified to a 2 price | CRC verification |

Example 2: Set the temperature offset value (register 0021H) to -5.0°C

Send on the computer bit: 01 06 00 21 FF CE 19 A4

Lower position response: 01 06 00 21 FF CE 19 A4

## Send interpretation:

|                        |                                  |                                       |                                     |                            |                  |
|------------------------|----------------------------------|---------------------------------------|-------------------------------------|----------------------------|------------------|
| On the machine to send | 01                               | 06                                    | 0021                                | FFCE                       | 19A4             |
| decimal system         |                                  |                                       |                                     | -50                        |                  |
| unscramble             | Device with a slave address of 1 | Modify the register data instructions | Temperature offset register address | Modify the value to -5.0°C | CRC verification |

## Answer interpretation:

|                        |                                  |   |                                     |                                  |                  |
|------------------------|----------------------------------|---|-------------------------------------|----------------------------------|------------------|
| Lower machine response | 01                               | 06  | 0021                                | FFCE                             | 19A4             |
| decimal system         |                                  |   |                                     | -50                              |                  |
| unscramble             | Device with a slave address of 1 | Answer the modified register data instruction | Temperature offset register address | The value was modified to -5.0°C | CRC verification |

## 7 Error instruction answer format

|                            |                          |                                     |   |                     |
|----------------------------|--------------------------|-------------------------------------|---|---------------------|
| Lower machine error answer | From the machine address | FC                                  | Error code                                      | CRC                 |
|                            | 01H~F7H                  | Receive command function code + 80H | Error code is shown in the protocol description | CRC tall<br>CRC low |
|                            | 1 Bytes                  | 1 Bytes                             | 1 Bytes   | 2 Bytes             |

Function code: When the instrument receives an error instruction, it will add 80H as the function code of the answer data frame. If the upper computer uses the 03 function code, and the function code is 83H, then the instruction of the upper computer is wrong, and the specific error needs to check the error code.

Error code:

01: Function code error. This protocol only supports access to function code 03,04,06. If the function code is of other values, the error code is returned.

02: The register address is wrong, which is returned when the register address accessible by the function code exceeds the corresponding allowable range.

03: The number of registers is wrong, the number of registers to be read exceeds the range of subsequent registers of the current type, and return this error code.

04: The modified value is wrong, the data of the register to be modified is beyond the value range of this register data, and this error code is returned.

05: CRC error, the check result is inconsistent, this error code is returned.

06: Write error, you have performed a write (modify) operation on the read-only register, namely, access the read-only register with the function code 06, and return this error code.

## 8 Floating register address (whole type)

| Register address | Register name                                 | scope            | high byte               | lower byte            | Read / write | remarks                               |
|------------------|---|------------------|-------------------------|-----------------------|--------------|---------------------------------------|
| 0000H            | Ion concentration values                      | 0ppm~20000ppm    | 16 Plastic 0~20000      |                       | R            | 0x7FFF<br>0x8000 Over the lower limit |
| 0001H            | Ion concentration values<br>Numbers and units |                  | decimal digits          | Unit (check the form) | R            |                                       |
| 0002H            | The electrode signal                          | -750.0mV~750.0mV | 16-7500~7500            |                       | R            | 0x7FFF<br>0x8000 Over the lower limit |
| 0003H            | Electrode signal decimal and unit             |                  | decimal digits          | Unit (check the form) | R            |                                       |
| 0004H            |   |                  |                         |                       |              |                                       |
| 0005H            |   |                  |                         |                       |              |                                       |
| 0006H            |   |                  |                         |                       |              |                                       |
| 0007H            |   |                  |                         |                       |              |                                       |
| 0008H            | temperature scale                             | -10.0°C~110.0°C  | 16-bit Plastic-100~1100 |                       | R            | 0x7FFF<br>0x8000 Over the lower limit |
| 0009H            | temperature scale<br>Numbers and units        |                  | decimal digits          | Unit (check the form) | R            |                                       |

## 9 Floating register address (floating-point type)

| Register address | Register name            | scope            | data type                       | Read / write | remarks                     |
|------------------|--------------------------|------------------|---------------------------------|--------------|-----------------------------|
| 0000H            | Ion concentration values | 0.000~20000p pm  | Floating-point data<br>unit ppm | R            |                             |
| 0001H            |                          |                  |                                 |              |                             |
| 0002H            | The electrode signal     | .0-750mV~750mV.0 | Floating-point data<br>unit mV  | R            |                             |
| 0003H            |                          |                  |                                 |              |                             |
| 0004H            |                          |                  |                                 |              |                             |
| 0005H            |                          |                  |                                 |              |                             |
| 0006H            |                          |                  |                                 |              |                             |
| 0007H            |                          |                  |                                 |              |                             |
| 0008H            | temperature scale        | -10.0℃~110.0℃    | Floating-point data<br>unit: ℃  | R            | 110.1 Over the upper limit  |
| 0009H            |                          |                  |                                 |              | -10.1℃ Over the lower limit |

## 10 Parameter register address

| Register address | Register name                            | span   | explain   | Read / write / long arms | Windows default     |
|------------------|--|--|---|--------------------------|---------------------|
| 0019H            | Electrode calibration<br>Note 4          | 0: Not calibrated<br>1: Calibrated                           | BIT2 0.1ppm<br>BIT3 1ppm<br>BIT4 10ppm<br>BIT5 100ppm<br>BIT5 1000ppm | R/D                      | Not calibrated      |
| 001AH            |  |  |   |                          |                     |
| 001BH            |  |  |   |                          |                     |
| 001CH            | Electrode efficiency                     | 70.0% ~130.0%  | 16 Plastic Surgery<br>700~1300<br>Default is one decimal unit of%     | R/D                      | 100.0%              |
| 001DH            | The number of points has been calibrated | 0~5  |   |                          | 0                   |
| 001EH            | This machine address                     | 1~247  | The 255 (FFH) is the general address                                  | R/W                      | 1                   |
| 001FH            | traffic rate                             | 0 1200<br>1 2400<br>2 4800<br>3 9600<br>4 19200              |   | R/W                      | 9600                |
| 0020H            | Temperature fill type                    | 0: Manual temperature supplement<br>1: Automatic temperature | This register value determines the next register significance         | R/W/D                    | Automatic warm fill |

|       |  | supplement      |                                      |       |        |
|-------|--|-----------------|--------------------------------------|-------|--------|
| 0021H | Temperature setting value<br>(Manual warm stoppage time) | -10.0°C~110.0°C | The 10 x value was read to<br>250    | R/W/D | 25.0°C |
|       | Temperature bias value<br>(Automatic warm stoppage time) | -10.0°C~10.0°C  | The actual value is 25.0°C<br>Note 5 |       | 0.0°C  |

Read and write slow attribute, R means readable, W means itable, D means to perform the recovery factory setting operation This register will be overwritten to the default value, no D means that the register is not affected by the recovery factory setting operation.

Note 4 Reference to the standard fluid code and calibration section

Note 5 register values are plastic, so such registers are 10 or 100 times the actual value, like the temperature reference read to 00FAH, converted to decimal to 250, representing 25.0°C. To write 10.0°C to the register, the hexadecimal value of 0064H corresponding to 100 is written.

## 11. Information register address

| Register address | Register name                    | span  | Read / write | remarks   |
|------------------|----------------------------------|---|--------------|---|
| 0040H            | work pattern                     | 0010H: Measurement mode<br>0050H: Set the mode<br>0060H: Calibration mode | R/W          | Note 6  |
| 0041H            | Pattern parameters               |   | R/W          | Refer to the specific working mode section introduction |
| 0042H            | Work events                      |   | R            |   |
| 0043H            | Calibration status and operation |   | R/W          |   |
| 0044H            | Instrument type                  | 0010H 予 ION   | R            |   |
| 0045H            | Instrument model                 | 1210H   | R            | BCD a sign or object indicating number                  |
| 0046H            | software release                 |   | R            | BCD a sign or object indicating number                  |
| 0047H            | Hardware version                 |   | R            | BCD a sign or object indicating number                  |
| 0048H            | Instrument serial number 1       |   | R            | BCD a sign or object indicating number                  |
| 0049H            | Instrument serial number 2       |   | R            | BCD a sign or object indicating number                  |

Note 6 When accessing the next machine operating mode register, the return value will be at the bottom of hexadx is not 0, press 0. If the working mode register is read, the return value is 0011H, or 0010H, indicating that the instrument is currently in the measurement mode.

## 12 Ion standard liquid code and calibration situation

The ion can be calibrated at five points, and the standard liquid is represented by BIT 6~BIT2 in a binary of a 16-bit integer value. The correspondence is shown in the table below

|                   | Unused      | 1000ppm | 100ppm | 10ppm | 1ppm | 0.1ppm | Unused    |
|-------------------|-------------|---------|--------|-------|------|--------|-----------|
| The 16-digit type | BIT15~BIT 7 | BIT 6   | BIT 5  | BIT 4 | BIT3 | BIT 2  | BIT1—BIT0 |

Like 0.1ppm standard liquid, the code is 0002H

1ppm Standard liquid, code 0004H.

10ppm Standard liquid, with the code of 0008H.

100ppm Standard liquid, with the code 0010H.

1000ppm Standard fluid, code 0020H.

If the calibration case register value is 000CH, then both the 1ppm point and the 10ppm points have been calibrated.

## 13 Unit control table

|      |      |      |     |     |     |     |      |
|------|------|------|-----|-----|-----|-----|------|
| data | 00H  | 01H  | 02H | 03H | 04H | 05H | 06H  |
| unit | mV   | nA   | uA  | mA  | Ω   | KΩ  | MΩ   |
|      |      |      |     |     |     |     |      |
| data | 07H  | 08H  | 09H | 0AH | 0BH | 0CH | 0DH  |
| unit | uS   | mS   | S   | pH  | ℃   | ℉   | ug/L |
|      |      |      |     |     |     |     |      |
| data | 0EH  | 0FH  | 10H | 11H | 12H | 13H | 14H  |
| unit | mg/L | g/L  | ppb | ppm | ppt | %   | mbar |
|      |      |      |     |     |     |     |      |
| data | 15H  | 16H  |     |     |     |     |      |
| unit | bar  | mmHg |     |     |     |     |      |



## 7. Set up the mode

The user can use the upper computer computer to send instructions through the RS485 interface to enable the instrument to enter the setting mode, in which the instrument can be used to restore the factory setting. The specific operation procedure is as follows:

- a) Enter the setup mode. Use the 06H function code to write a value (0050H) in the working mode register (address 0040H) to bring the instrument into the setup mode.

Upper computer sent: 01 06 00 40 00 50 88 22

Next machine reply: 01 06 00 40 00 50 88 22

- b) Write recovery instructions. After the instrument enters the setting mode, use the 06H function code to write the value (7FFFH) in the mode parameter register (address 0041H), the instrument will clear all calibration information and restore the temperature mode and temperature bias to the default value (automatic temperature supplement, offset 0.0°C), and the parameter register needs to restore to the default value, and then restart.

Host computer sent: 01 06 00 41 7F FF B9 AE

Next bit computer reply: 01 06 00 41 7F FF B9 AE

## Viii. Calibration process

The universal ion digital electrode cannot calculate the ion concentration value without being calibrated, and it can only be calibrated with two or more different standard concentration fluids. In order to ensure the accuracy and correctness of the measurement, users also need to use a standard solution to calibrate the electrodes regularly. The calibration mode of this instrument is to send the command through the RS485 interface.

### 1 Calibration process

- a) Place the electrodes into the standard solution.
- b) Write the standard fluid code in the calibration state register (0043H).
- c) Wait for the calibration to complete. The calibration can be viewed by reading the value of the calibration status register (0043H). The reading value is corresponding to the following conditions as follows:
  - 0: Successful calibration (returned to measurement mode).
  - 1: Calibrating (still in calibration mode, please read the status later).
  - 2: No correct standard fluid value was received (the measurement mode was returned).
  - 3:1 The signal cannot stabilize or exceed the measurement range within 180 seconds (the measurement mode is returned).
  - 4: Sensor performance (slope or offset value) is outside the allowable range (measurement mode is returned).
- d) To calibrate the other points, repeat this process.

### 2. Calibration instructions

- a) The electrode can be calibrated at up to five points, and the calibration point can be calibrated again, indicating error 2, and the correct standard fluid is not received.
- b) After each successful calibration point, if the ion price is set, the electrode will calculate the efficiency to determine the performance. If the allowable range is exceeded, the error 4 will be indicated, and the calibration will fail. Sensor performance can be viewed by reading registers such as calibration conditions, electrode slope, etc.
- c) Writing the 7FFFH in the calibration state register (0043H) clears all of the calibration information.

## 3. Examples of the calibration instructions

- a) Calibrate the midpoint and write the 1ppm standard fluid code (0004H) to the calibration status register (0043H)

**Send on board: 01 06 00 43 00 04 79 DD**

**Position response: 01 06 00 43 00 04 79 DD**

- ) Query the calibration state, and the read state indicates the register

**Computer bit sent: 01 03 00 43 00 01 75 DE**

Lower position response: 01 03 02 00 00 B8 44

See the underscore in the answer for the interpretation in the calibration process.

- c) After the calibration, the device will return to the measurement status, regardless whether the calibration is successful, pay attention to modify the code of different standard fluids and recalculate the CRC. See the common instruction section for specific instructions.

## 9. Commonly used instructions

### 1 Read the register (take the device address 01H as an example)

| Directive meaning  | device address | FC | Read the register first address | Number of read registers | CRC verification |
|--|----------------|----|---------------------------------|--------------------------|------------------|
| Read all of the floating registers<br>The whole data           | 01             | 04 | 00 00                           | 00 0A                    | 70 0D            |
| Read all of the floating registers<br>Floating point type data | 01             | 03 | 00 00                           | 00 0A                    | C5 CD            |
| Read all of the parameter registers                            | 01             | 03 | 00 19                           | 00 0C                    | 94 08            |
| Read all of the information registers                          | 01             | 03 | 00 40                           | 00 0A                    | C4 19            |

## 2 Modify the register

| Directive meaning                                   | device address | FC | The address of the register that you want to modify | modified value | CRC verification |
|---|----------------|----|---|----------------|------------------|
| Modify the device address to 02                     | 01             | 06 | 00 1E   | 00 02          | 68 0D            |
| Modifies the Porter rate to 2,400                   | 01             | 06 | 00 1F   | 00 01          | 79 CC            |
| Modify the temperature supplement type to manual    | 01             | 06 | 00 20   | 00 00          | 88 00            |
| Modify the temperature supplement type to automatic | 01             | 06 | 00 20   | 00 01          | 49 C0            |
| Modify the temperature bias value of-5.0°C          | 01             | 06 | 00 21   | FF CE          | 19 A4            |
| Ion price is changed to 1 price                     | 01             | 06 | 00 23   | 00 01          | B9 C0            |
| Ion price is changed to 2 price                     | 01             | 06 | 00 23   | 00 02          | F9 C1            |

## 3. Restore the factory settings (execute the following two instructions)

| Directive meaning                  | device address | FC | The address of the register that you want to modify | modified value | CRC verification |
|------------------------------------|----------------|----|---|----------------|------------------|
| Put the device into the setup mode | 01             | 06 | 00 40   | 00 50          | 88 22            |
| Send a restore factory command     | 01             | 06 | 00 41   | 7FFF           | B9 AE            |

## 4 Electrode calibration

| Directive meaning                   | device address | FC | The address of the register that you want to modify | modified value | CRC verification |
|-------------------------------------|----------------|----|---|----------------|------------------|
| Clear all of the calibration points | 01             | 06 | 00 43   | 7F FF          | 18 6E            |
| calibration 0.1ppm                  | 01             | 06 | 00 43   | 00 02          | F9 DF            |
| calibration 1ppm                    | 01             | 06 | 00 43   | 00 04          | 79 DD            |
| calibration 10ppm                   | 01             | 06 | 00 43   | 00 08          | 79 D8            |
| calibration 100ppm                  | 01             | 06 | 00 43   | 00 10          | 79 D2            |
| calibration 1000ppm                 | 01             | 06 | 00 43   | 00 20          | 79 C6            |
| Query calibration status            | 01             | 03 | 00 43   | 00 01          | 75 DE            |